

## **CLAIMS**

## What is claimed is:

- 1. A method for preparing a suspension of a pharmaceutically-active compound, the solubility of which is greater in a water-miscible first organic solvent than in a second solvent which is aqueous, the process comprising the steps of:
  - (i) dissolving a first quantity of the pharmaceutically-active compound in the water-miscible first organic solvent to form a first solution;
  - (ii) mixing the first solution with the second solvent to precipitate the pharmaceutically-active compound to create a presuspension; and
  - (iii) seeding the first solution or the second solvent prior to the or the presuspension after the mixing step.
- 2. The method of claim 1 wherein the step of precipitating the pharmaceutically-active compound comprises the step of precipitating the compound in a form selected from the group consisting of a supercooled liquid, an amorphous particle, a semicrystalline particle and a crystalline particle.
- 3. The method of claim 2 further comprising the step of adding energy to the presuspension.
- 4. The method of claim 3 wherein the adding-energy step comprises the step of subjecting the presuspension to high energy agitation.
- 5. The method of claim 3 wherein the adding-energy step comprises the step of adding heat to the presuspension.
- 6. The method of claim 3 wherein the energy-addition step comprises the step of exposing the presuspension to electromagnetic energy.
  - 7. The method of claim 6 wherein the step of exposing the presuspension to



electromagnetic energy comprises the step of exposing the presuspension to a laser beam.

- 8. The method of claim 1 further comprising the step of forming a desired polymorph of the pharmaceutically active compound:
- 9. The method of claim 8 wherein the step of seeding comprises the step of using a seed compound.
- 10. The method of claim 9 wherein the seed compound is the desired polymorph of the pharmaceutically-active compound.
- 11. The method of claim 9 wherein the seed compound is a compound other than the desired polymorph of the pharmaceutically-active compound.
- 12. The method of claim 11 wherein the seed compound is selected from the group consisting of: an inert impurity; and an organic compound with a structure similar to that of the desired polymorph.
  - 13. The method of claim 9 wherein the seed compound is added to the first solution.
  - 14. The method of claim 9 wherein the seed compound is added to the second solvent.
  - 15. The method of claim 9 wherein the seed compound is added to the presuspension.
- 16. The method of claim 8 wherein the step of forming a desired polymorph comprises the step of forming a seed compound in the first solution.
- 17. The method of claim 16 wherein the step of forming the seed compound in the first solution comprises the step of adding the pharmaceutically-active compound in sufficient quantity to exceed the solubility of the pharmaceutically-active compound in the first solvent to create a

supersaturated solution.

- 18. The method of claim 17 wherein the step of forming the seed compound in the first solution further comprises the step of treating the supersaturated solution.
- 19. The method of claim 18 wherein the step of treating the supersaturated solution comprises the step of aging the supersaturated solution.
- 20. The method of claim 1 wherein the seeding step comprises the step of using electromagnetic energy.
- 21. The method of claim 20 wherein the electromagnetic energy is dynamic electromagnetic energy.
  - 22. The method of claim 2<del>0 wherein the electromagnetic energy is a laser beam.</del>
  - 23. The method of claim 20 wherein the electromagnetic energy is radiation.
- 24. The method of claim 1 wherein the step of seeding comprises the step of using a particle beam.
- 25. The method of claim I wherein the step of seeding comprises the step of using an electron beam.
  - 26. The method of claim 1 wherein the step of seeding comprises using ultrasound.
- 27. The method of claim 1 wherein the step of seeding comprises using a static electrical field.
  - 28. The method of claim 1 wherein the step of seeding comprises using a static magnetic

field.

- 29. The method of claim 1 further comprising the steps of forming particles having an average effective particle size less than about  $2\mu$ m.
- 30. A method for preparing a suspension of a pharmaceutically-active compound, the solubility of which is greater in a water-miscible first organic solvent than in a second solvent which is aqueous, the process comprising the steps of:
  - (i) dissolving a first quantity of the pharmaceutically-active compound in the water-miscible first organic solvent to form a first solution;
  - (ii) mixing the first solution with the second solvent to precipitate the pharmaceutically-active compound to create a presuspension; and
  - (iii) providing a seed compound to the first solution or the second solvent or the presuspension.
- 31. The method of claim 30 further comprising the step of adding energy to the presuspension to provide particles having an average effective particle size of less than about  $2 \mu m$ .
- 32. The method of claim 30 further comprising the step of forming a desired polymorph of the pharmaceutically active compound.
- 33. The method of claim 32 wherein the step of seeding comprises the step of providing a seed compound.
- 34. The method of claim 33 wherein the seed compound is the desired polymorph of the pharmaceutically-active compound.
- 35. The method of claim 33 wherein the seed compound is a compound other than the desired polymorph of the pharmaceutieally-active compound.

- 36. The method of claim 35 wherein the seed compound is selected from the group consisting of: an inert impurity; and an organic compound with a structure similar to that of the desired polymorph.
  - 37. The method of claim 33 wherein the seed compound is added to the first solution.
  - 38. The method of claim 33 wherein the seed compound is added to the second solvent.
  - 39. The method of claim 33 wherein the seed compound is added to the presuspension.
- 40. The method of claim 32 wherein the step of forming a desired polymorph comprises the step of forming a seed compound in the first solution.
- 41. The method of claim 40 wherein the step of forming the seed compound in the first solution comprises the step of adding the pharmaceutically-active compound in sufficient quantity to exceed the solubility of the pharmaceutically-active compound in the first solvent to create a supersaturated solution.
- 42. The method of claim 41 wherein the step of forming the seed compound in the first solution further comprises the step of treating the supersaturated solution.
- 43. The method of claim 41 wherein the step of treating the supersaturated solution comprises the step of aging the supersaturated solution.
- 44. A method for preparing a suspension of a pharmaceutically-active compound, the solubility of which is greater in a water-miscible first organic solvent than in a second solvent which is aqueous, the process comprising the steps of:
  - (i) adding a quantity of the pharmaceutically-active compound to the first organic solvent to create a supersaturated solution;



- (ii) aging the supersaturated solution to form detectable crystals to create a seeding mixture; and
- (iii) mixing the seeding mixture with the second solvent to precipitate the pharmaceutically-active compound to create a presuspension.
- 45. The method of claim 44 wherein the pharmaceutically-active compound of the presuspension is in a form selected from the group consisting of a supercooled liquid, an amorphous particle, a semicrystalline particle and a crystalline particle.
- 46. The method of claim 45 further comprising the step of converting the compound in the presuspension to a desired polymorph.
- 47. The method of claim 46 wherein the step of converting the compound of the presuspension comprises the step of adding energy to the presuspension.
- 48. The method of claim 47 wherein the adding-energy step comprises the step of subjecting the presuspension to high energy agitation.
- 49. The method of claim 47 wherein the adding-energy step comprises the step of adding heat to the presuspension.
- 50. The method of claim 47 wherein the adding-energy step comprises the step of exposing the presuspension to electromagnetic energy.
- 51. The method of claim 47 wherein the step of exposing the presuspension to electromagnetic energy comprises the step of exposing the presuspension to a laser beam.
- 52. The method of claim 44 further comprising the steps of: adding energy to the presuspension to form particles having an average effective particle size of less than about  $2\mu$ m.



- 53. A method for preparing a suspension of a pharmaceutically-active compound, the solubility of which is greater in a water-miscible first organic solvent than in a second solvent which is aqueous, the process comprising the steps of:
  - (i) adding a quantity of the pharmaceutically-active compound to the first organic solvent to create a supersaturated solution;
  - (ii) treating the supersaturated solution to form a detectable crystal to create a seeding mixture; and
  - (iii) mixing the seeding mixture with the second solvent to precipitate the pharmaceutically-active compound.
  - 54. The method of claim 53, wherein the treating step comprises aging.
  - 55. The method of claim 53, wherein the treating step comprises adding a surfactant.
- 56. The method of claim 53, wherein the treating step comprises adding a crystallization modifier.
- 57. The method of claim 53, wherein the treating step comprises dropping the temperature.
  - 58. The method of claim 53, wherein the treating step comprises using a laser beam.
  - 59. The method of claim 53, wherein the treating step comprises using radiation.
  - 60. The method of claim 53, wherein the treating step comprises using a particle beam.
  - 61. The method of claim 53, wherein the treating step comprises using an electron beam.



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- 62. The method of claim 53 wherein the treating step comprises using ultrasound.
- 63. The method of claim 53 wherein the treating step comprises using a static electrical field.
- 64. The method of claim 53, wherein the treating step comprises using a static magnetic field.
- 65. A composition of matter of a polymorphic pharmaceutically-active compound in a desired polymorphic form essentially free of an unspecified polymorphic form.
- 66. The composition of claim 65 wherein the pharmaceutically-active compound is itraconazole.